

PŘEKLAD

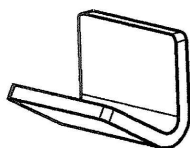
dne: 17. 12. 2014

PROVEDL/A

VISNA hf.

- 2 -03- 2015

N2 14/01402 ARCHIV



01


Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 11310	
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
oil-free / free of grease	
oiled	
oiling permissible	X
Indicate the required condition at time of delivery with an X.	

NOTA : *POWTA DAT.*

- Metal sheet thickness : 4 mm
- Radii without dimension : R = 2
- Bend radii : R = 4

NEHO TO VANE RADIUS
RADIUS OHTBU

FL00132pr1

LASER cutting tolerances					
NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified					
≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000	1000 <	
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0	

First angle projection



General tolerance (GT) in mm
Size range

	> 30	> 120	> 400	> 1000
≤ 30	≤ 120	≤ 400	≤ 1000	

GT coarse

L	1	2	3	4
< 1	2	4	6	

Lengths (L) and angle (∠) = ± GT

Tolerance Symbols ISO 1101

- roundness = 1/2a-Tol.
- straightness/flatness = GT
- ◎ concentricity/run out = GT
- ≡ symmetry = GT
- // parallelism = GT
- ⊕ position = GT

Languages:
en,fr

01	Oiled --> Oiled permissible	T48720			
Index	alteration	Change no	Fit	Toler.	
Inspection dim.	Auxiliary dim.	Material: S235JR following EN10025-2		Weight: in kg	
Date	Name	Blank no:		0.1	
Drawn	10.12.2013 J.Fonteny	Title:		PROD.	
Checked	13.12.2013 F.Proust	support		Scale	
Auth'd	20.12.2013 R.Pelletier	taper plug		1:1	
M.check.	13.1.2014 J.LeCesne			Sheet:	
		Drawing number		1	
		11914 010903		of: 1	
Confidential document		Repl.		Orig.	
Refer to protection notice ISO 16016					

Released

11914 010903d001

A4